# SERIES SI3000 PRODUCE NO CORNER POST FOLDING GLASS WALL SYSTEMS



## Erasing the boundary between indoors and outdoors

Our No Corner Post, or Open Corner, Folding Glass Wall System enables the user to fully open a 90 degree corner of a room without the need for a structural post in the corner, presenting a totally unimpeded view of the surroundings. The ease of operation of this system allows an abundance of fresh air to permeate a space in less than a minute and truly erases the boundary between indoors and outdoors.

## FEATURES

#### **OPERATION:**

- Top or bottom load
- In-fold or out-fold operation
- Endless configurations possible
- Swing door integration
- Center pivot option

#### FRAMING:

- Aluminum or wood
- Frame widths: 3<sup>\*</sup>/<sub>16</sub>", and 1<sup>\*</sup>/<sub>16</sub>" (G3 only)
- Up to 3' x 15' panels and larger
- Standard, high performance and ADA compliant sills
- Matching sidelites and transoms
- · LEED friendly system including recycled content

#### HARDWARE:

- Multiple handle styles and finishes
- Panic hardware and closer options available
- Roller assemblies designed to minimize and simplify panel maintenance
- Zero-maintenance extruded aluminum hinges with stainless steel pins
- Custom manufactured pulls and locks
- Closers (overhead)

#### GLAZING:

 Designed to accommodate almost any glazing infill including glass, acrylic, polycarbonate and solid panels, from 3/6" to 19/6"

#### PERFORMANCE:

• Air, water, structural, impact, acoustical and thermally tested options

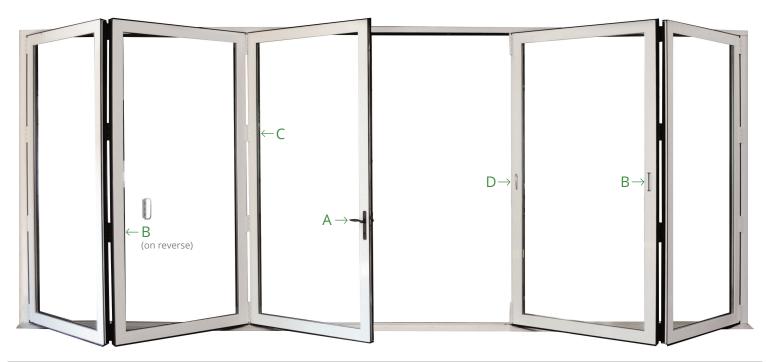
#### FINISHES:

- Standard AAMA 2603 paint finishes: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
- AAMA 611 Class I anodized finishes: Clear, Dark Bronze
- Standard AAMA 2605 powder coat finishes: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
- Premium AAMA powder coat finishes
- Custom finishes:
  - Fluoropolymer (50% or 70%): AAMA 2605
  - Faux wood (Decoral)
  - Dual finish interior/exterior applications

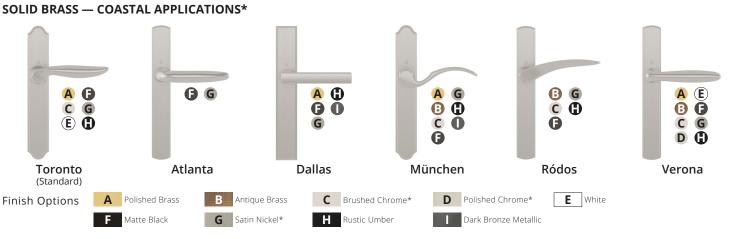
#### **OPTIONS:**

- Wood veneer or metal cladding
- Framed and cartridge retractable screen options
- Manufacturer-installed sill drain tubes, if required
- Mullions, decorative muntins, simulated divided lites (SDLs), interior and exterior grids

#### HARDWARE



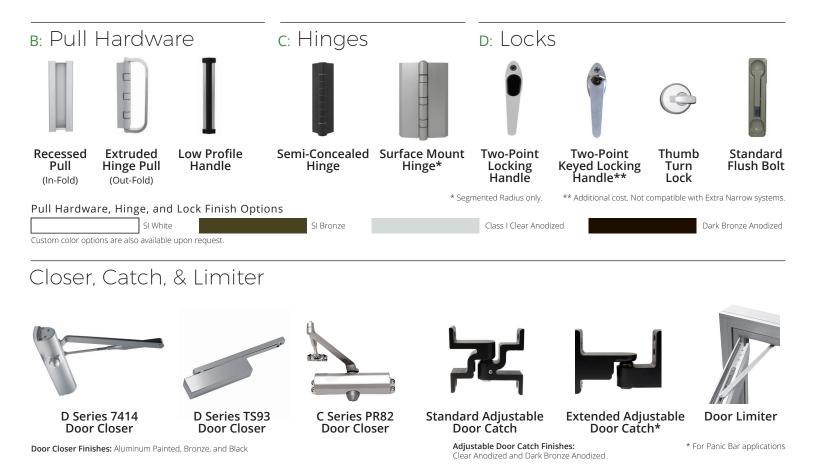
#### A: Handles



\*Coastal applications are only available with select finish options.

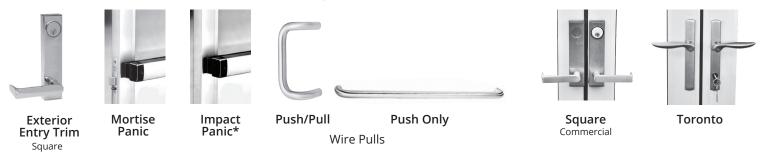


Additional handle styles, colors, and back plate options available upon request. Non-standard handle options may increase lead times and/or cost. All handles available with thumbturn interior lock with lever exterior, lever interior and exterior, and thumbturn interior lock with keyed exterior options.



#### Commercial Panic Hardware Options

#### Passive Hardware Sets



\* G2 only. Concealed vertical rod.

Please Note: All hardware is subject to vendor availability. Custom finishes may be available upon request at additional lead time and/or cost. Solar Innovations® reserves the right to discontinue any hardware option at any time. Please be sure to visit solarinnovations.com for additional product information.

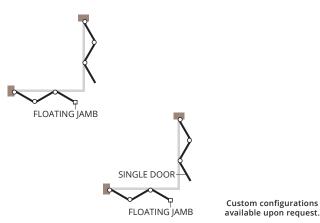
### Panels

- Minimum panel width: 24"; smaller panels may be available based upon engineering approval
- Panel size up to 3' x 15'; larger panel options may be available depending on application

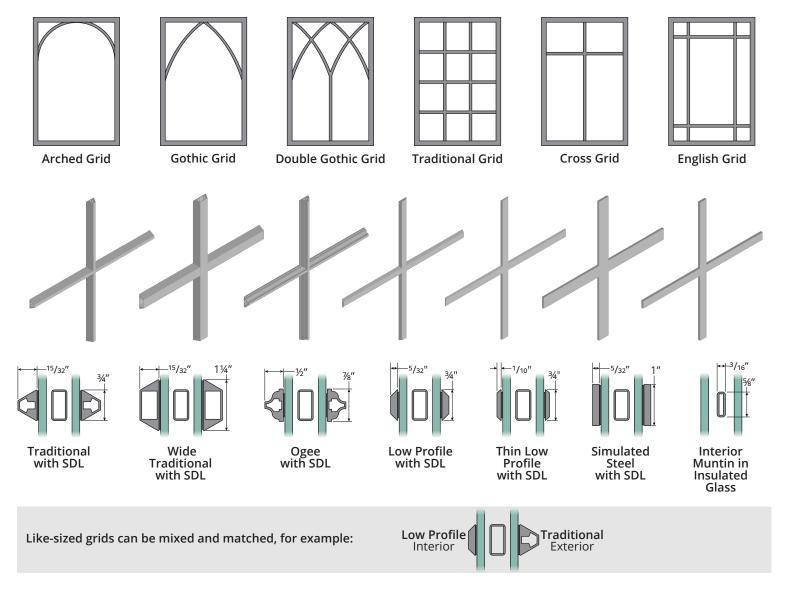
#### Glazing

 Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ¼" to 1%6"

#### OPERATION EXAMPLES



### GRID OPTIONS



To find out more about the features and options of our folding glass walls, visit our website at solarinnovations.com/folding-glass-walls/ or contact one of our sales designers at 800 618 0669.

FINISH	OPTIONS	$\sim$						
Paint AAMA 260	3 (5 year warranty). Finish	es available	while in stock.				Anodized Addit	ional cost
SI Black	SI White	SI	Sandstone	SI Natural Clay	SI Bronze	SI Hartford Green	Class I Clear Anodized	Dark Bronze Anodized
Powder Coat	t Solids standard - /	AMA 2605 (1	0 year; up to 20 ye	ar warranty). Scratch & fa	ade resistant; contain	s no VOCs.*	1	
Black FRSL 1161		White FRSL 83247		Sandstone FRSL 46647	Natural C FRSL 47591		97138	Hartford Green FRSL 32872
owder Coa	t Solids PREMIUM -	AAMA 2605 (1	0 year; up to 20 ye	ear warranty). Scratch & f	ade resistant; contair	s no VOCs.*		
Apollo White FRSL 82908	Bone White FRSL 82909	<b>Ivory</b> FRSL 46646	Seawolf FRSL 46645	Fashion Gray FRSL 74652	Colonial Gray FRSL 74653		e Bronze Burgun 46648 FRSL 624	96 Light Blue
isit https://www	.ifscoatings.com/cont	ent/assets/	Uploads/brochเ	ures/IFS-Architectural-	Digital-Color-Card.	odf for additional metallio	and anodic finishes	FRSL 21709
Metal Clad	STANDARD* (EXTERIOR (	DNLY)	Metal Clad	PREMIUM*				
Copper	#4 Polis Stainless		Rheinzin Bright Roll		nzink Gray** G	Rheinzink raphite Gray**	Brass	Bronze
<b>Decoral Fini</b>	ishes (Powder C	coat)∗						
Aged Dark C	Dak Aged Light (	Dak	American Douglas	American Maple	Cherry	Cherry w/Flame	Colony Maple	Dark Walnut
Europe Cherry		n	Knotty Pine	National Walnut	Oak	Oregon Douglas	Table Cherry	Teak
Nood Vene	ering (Unfinishe	ed) standa	ARD*		Wood Venee	ring (Unfinished) Pr	REMIUM*	
Douglas Fir	White Oak		Walnut	Mahogany	White Pir	ne Peca	n Pine	Cherry
	ering is for interior ap	•	niiy. Avaliable o	n a miniteu basis due i	to vendor supply.			
Lead times subject	. to availability. Speci							

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations\* for samples. Product and finish options are subject to vendor availability. Solar Innovations\* reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations\* for details.

To find out more about the features and options of our folding glass walls, visit our website at solarinnovations.com/folding-glass-walls/ or contact one of our sales designers at 800 618 0669.



#### GLASS SPECIFICATIONS

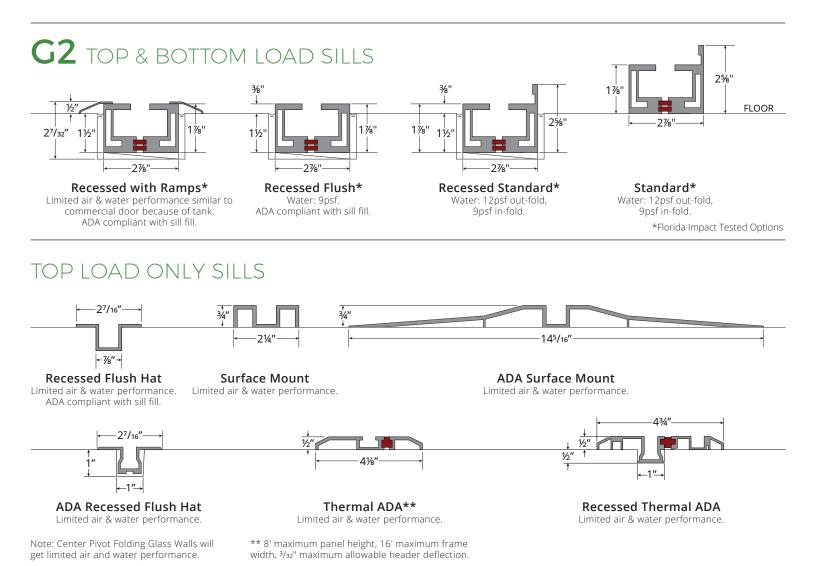
	Overall Unit Thickness	U-Value	R-Value	Solar Heat Gain Coefficient	Visible Light Transmission	Reflectance Out	Reflectance In	UV Transmittance
MONOLITHIC								
Clear	1⁄4″	1.02	0.91	0.82	88%	8%	8%	62%
DOUBLE GLAZED O	utside Lite/Insid	de Lite						
Clear/Clear	1"	0.46	2.17	0.78	82%	15%	15%	58%
180/Clear	1"	0.26	3.85	0.64	79%	15%	15%	29%
272/Clear	1"	0.25	4.00	0.41	72%	11%	12%	16%
366/Clear	1"	0.24	4.17	0.27	65%	11%	12%	5%
340/Clear	1"	0.25	4.00	0.18	39%	11%	13%	2%
180/i89	1"	0.21	4.76	0.62	77%	15%	14%	27%
272/i89	1"	0.20	5.00	0.41	70%	11%	11%	16%
366/i89	1"	0.20	5.00	0.27	63%	11%	11%	5%
340/i89	1"	0.20	5.00	0.17	38%	11%	12%	2%
Gray/Clear	1"	0.45	2.22	0.60	57%	9%	13%	32%
Gray/180	1"	0.26	3.85	0.49	53%	9%	14%	17%
Gray/272	1"	0.25	4.00	0.38	50%	8%	9%	10%
Bronze/Clear	1"	0.45	2.22	0.62	61%	10%	13%	31%
Bronze/180	1"	0.26	3.85	0.61	59%	10%	14%	17%
Bronze/272	1"	0.25	4.00	0.39	54%	8%	10%	10%
SolarBan 60/Clear	1″	0.24	-	0.39	70%	11%	12%	20%
SolarBan 70/Clear	1″	0.24	-	0.27	64%	14%	13%	6%
SolarBan 90/Clear	1″	0.24	-	0.23	51%	12%	19%	8%
TRIPLE GLAZED Ou	tside Lite/Middl	e Lite/Inside	e Lite					
180/Clear/180	11⁄8"	0.15	6.67	0.56	70%	20%	20%	13%
272/Clear/180	11⁄8"	0.15	6.67	0.37	63%	15%	18%	8%
366/Clear/180	11⁄8"	0.15	6.67	0.25	57%	14%	18%	2%
340/Clear/180	11⁄8"	0.15	6.67	0.16	34%	13%	19%	1%

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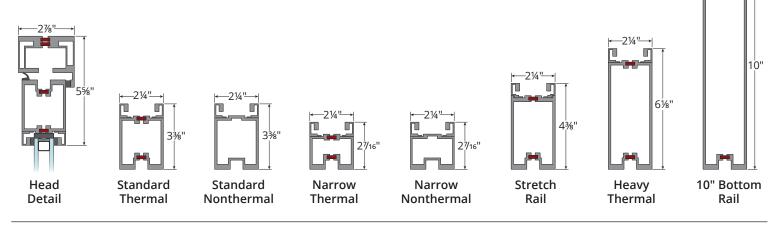
#### SILL COMPARISONS

Folding Glas	s Wall Sill Type	Application	Top Load	Bottom Load	Recessed	Surface Mount	ADA Compliant	Florida Impact Tested	Water Performance	Max. Panel Height	Max. Frame Width	Max. Header Deflection
G2 System												
	G2 Recessed with Ramps	Interior or Exterior	Yes	Yes	Yes	No	Yes, with Sill Fill	Yes	Limited*	Varies	Varies	<sup>3</sup> / <sub>16</sub> ″
	G2 Recessed Flush	Interior or Exterior	Yes	Yes	Yes	Yes	Yes, with Sill Fill	Yes	9psf	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
	G2 Recessed Standard	Interior or Exterior	Yes	Yes	Yes	No	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
<u> </u>	G2 Standard	Interior or Exterior	Yes	Yes	No	Yes	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
G3 System												
	G3 Recessed with Ramps	Interior or Exterior	Yes	Yes	Yes	No	Yes, with Sill Fill	Yes	Limited*	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
	G3 Recessed Flush	Interior or Exterior	Yes	Yes	Yes	Yes	Yes, with Sill Fill	Yes	9psf	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
	G3 Recessed Standard	Interior or Exterior	Yes	Yes	Yes	No	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	<sup>3</sup> / <sub>16</sub> ″
<b>□</b>	G3 Standard	Interior or Exterior	Yes	Yes	No	Yes	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	<sup>3</sup> / <sub>16</sub> ″
	G3 Stepped with Ramps	Interior or Exterior	Yes	Yes	Yes	No	Yes	No	Limited*	Varies	Varies	<sup>3</sup> / <sub>16</sub> "
Both G2 & G3 Sys	tems											
	Recessed Flush Hat	Interior or Exterior	Yes	No	Yes	No	Yes, with Sill Fill	No	Limited*	10' 6"	Varies	<sup>3</sup> / <sub>16</sub> "
	ADA Recessed Flush Hat	Interior or Exterior	Yes	No	Yes	No	Yes	No	Limited*	10′	Varies	<sup>3</sup> / <sub>16</sub> "
	Surface Mount	Interior or Exterior	Yes	No	No	Yes	No	No	Limited*	10' 6"	Varies	<sup>3</sup> / <sub>16</sub> ″
	ADA Surface Mount	Interior or Exterior	Yes	No	No	Yes	Yes	No	Limited*	10' 6"	Varies	<sup>3</sup> / <sub>16</sub> ″
	Thermal ADA	Interior or Exterior	Yes	No	No	Yes	Yes	No	Limited*	8′	16'	<sup>3</sup> / <sub>32</sub> ″
<b>61_b</b>	Recessed Thermal ADA	Interior or Exterior	Yes	No	Yes	No	Yes	No	Limited*	10′	Varies	1⁄4″

\*Limited air and water performance similar to a commercial door







#### MULLIONS (True Divided Lites)





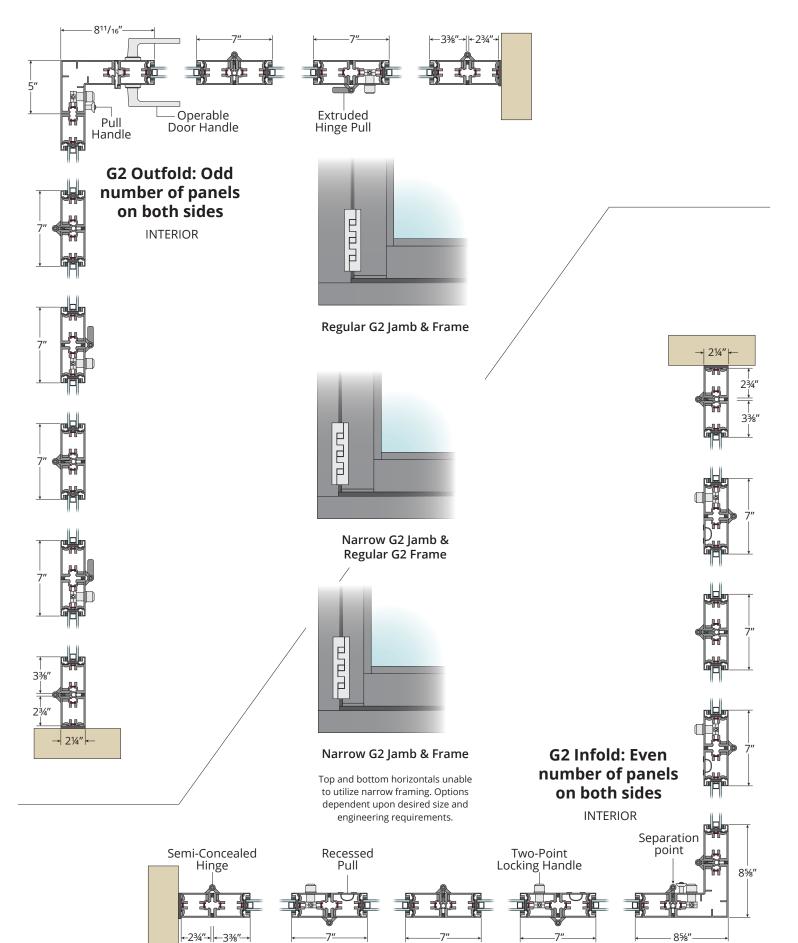
Standard Mullion

Narrow Mullion

Please note: All mullions offered by Solar Innovations® include thermal break, regardless of the system.

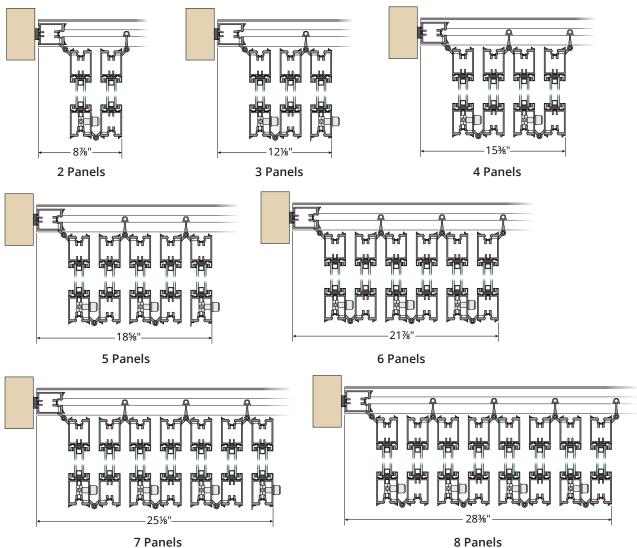
-21⁄4"----

## JAMB DETAILS



## STACKED WALL DIMENSIONS

Standard Jamb. Subtract  $^{15}\!/_{16}"$  for Narrow Jamb.

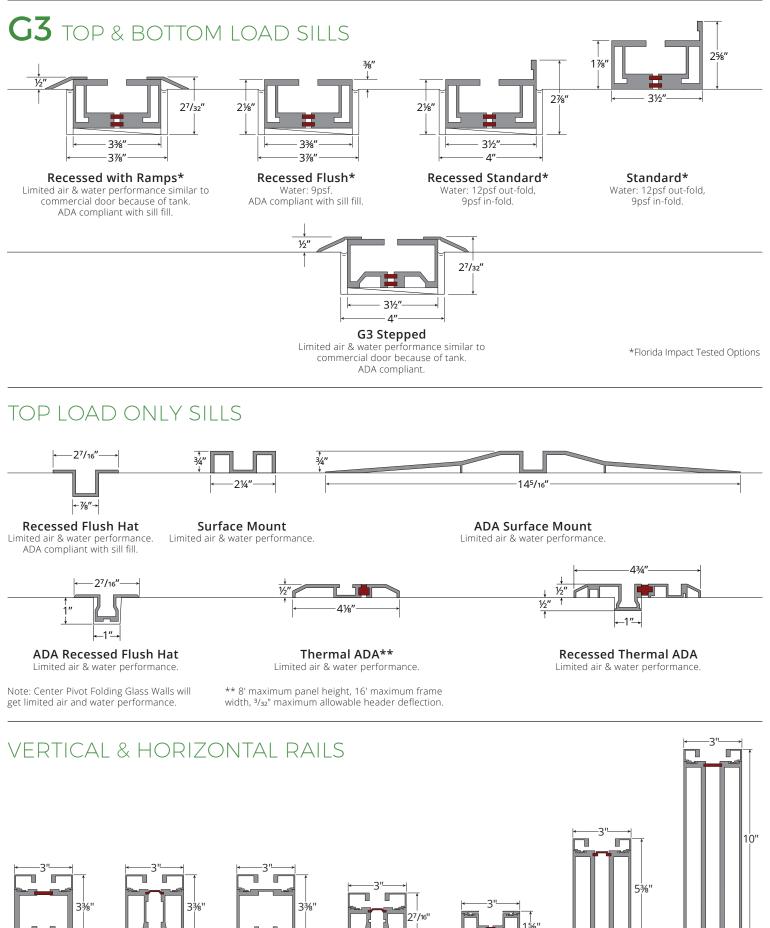


### TESTING

	G2 No Corner Post Folding Glass Wall Impact Testing										
Certification	Description	Panel Size	Number of Panels	Design Pressure	Water Penetration	Glass Selection	HVHZ Approved				
12278.1	G2 Regular Infold	36" X 96"	Unlimited	Max ±80psf	Standard Sill: 9psf Recessed Flush Sill: 9psf	1" IGU ( <sup>3</sup> /16" Tempered over <sup>7</sup> /16" Annealed Laminated (.090 SGP) 11/16" IGU ( <sup>3</sup> /16" Tempered over <sup>7</sup> /16" Annealed Laminated (.090 SGP) Monolithic <sup>7</sup> /16" Annealed Laminated (.090 SPG)	Yes				

	G2 No Corner Post Folding Glass Wall STC & OITC Ratings											
Report	Description	Sill	<b>Glazing Thickness</b>	Glazing Makeup	STC	ΟΙΤϹ						
F3179.01	G2 Reg Thermal	Standard	11⁄8"	14" Lami w/ .030 Acoustical Interlayer, ½" Air, 3⁄8" Lami w/ .030 Acoustical Interlayer	39	32						
F3179.02	G2 Reg Thermal	Recessed Flush or Recessed Ramp	11⁄8"	1/4" Lami w/ .030 Acoustical Interlayer, 1/2" Air, 3/8" Lami w/ .030 Acoustical Interlayer	34	29						

For more testing information visit our website at solarinnovations.com/information/testing



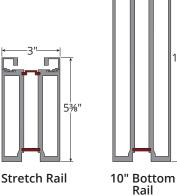
Standard Thermal

LT Thermal



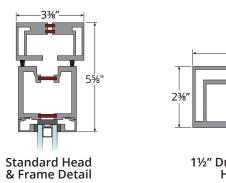
LT Narrow Thermal

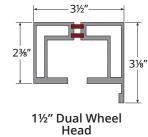
Extra Narrow Thermal (Vertical)



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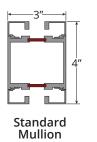
### HEADS





### MULLIONS

(True Divided Lites)





## Narrow Mullion

Please note: All mullions offered by Solar Innovations® include thermal break, re-gardless of the system.



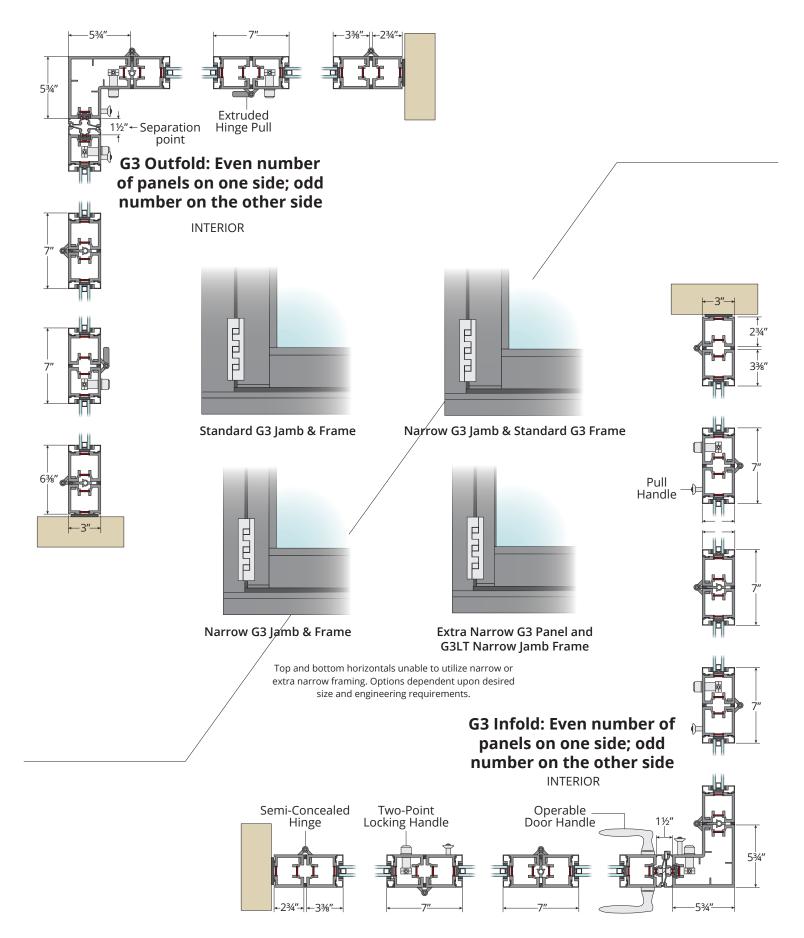
### TESTING

	G3 No Corner Post Folding Glass Wall Impact Testing										
Certification	Description	Panel Size	Number of Panels	Design Pressure	Water Penetration	Glass Selection	HVHZ Approved				
13407.2	G3 Reg Infold w Flush Sill	42" x 114"	Unlimited	Max ±55psf	Recessed Flush Sill: 9psf	1" IGU (³/۱6" Tempered over 7/16" Annealed Laminated (.090 SGP) Monolithic 7/16" Annealed Laminated (.090 SPG)	Yes				
13407.3	G3 Reg Infold w Standard Sill	42" x 114"	Unlimited	Max ±80psf	Standard Sill: 9psf	1" IGU ( <sup>3</sup> /16" Tempered over <sup>7</sup> /16" Annealed Laminated (.090 SGP) Monolithic <sup>7</sup> /16" Annealed Laminated (.090 SPG)	Yes				
13407.4	G3 Reg Outfold	42" x 114"	Unlimited	Max ±80psf	Standard Sill: 12psf Recessed Flush Sill: 9psf	1" IGU ( <sup>3</sup> /16" Tempered over 7/16" Annealed Laminated (.090 SGP) Monolithic 7/16" Annealed Laminated (.090 SPG)	Yes				

	G3 No Corner Post Folding Glass Wall STC & OITC Ratings											
Report	Description	Sill	<b>Glazing Thickness</b>	Glazing Makeup	STC	ΟΙΤϹ						
F3184.01	G3 LT Thermal	Standard	11⁄8"	14" Lami w/ .030 Acoustical Interlayer, ½" Air, 3⁄8" Lami w/ .030 Acoustical Interlayer	39	32						
F3184.02	G3 LT Thermal	Recessed Flush or Recessed Ramp	11⁄8"	14" Lami w/ .030 Acoustical Interlayer, ½" Air, 3/8" Lami w/ .030 Acoustical Interlayer	38	31						
10249.02	G3 LT Narrow Thermal	Standard	19/16″	¾" Lami w/ .030 PVB Interlayer, ¾" Air, ¾" Lami w/ .030 PVB Interlayer	45	35						
10249.04	G3 LT Narrow Thermal	Recessed Flush	1 <sup>9</sup> /16″	¾" Lami w/ .030 PVB Interlayer, ¾" Air, ¾" Lami w/ .030 PVB Interlayer	44	35						

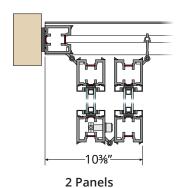
For more testing information visit our website at solarinnovations.com/information/testing

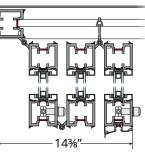
### JAMB DETAILS

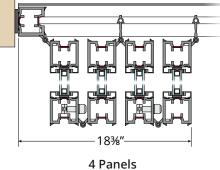


## STACKED WALL DIMENSIONS

Standard Jamb. Subtract <sup>15</sup>/<sub>16</sub>" for Narrow Jamb.



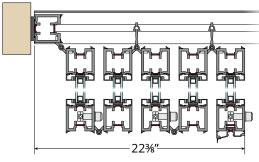




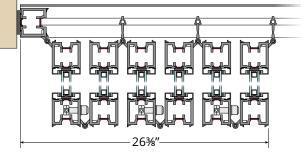


3 Panels

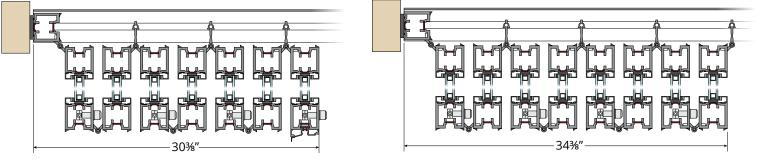




5 Panels



6 Panels



7 Panels

8 Panels