SERIES SI3000 **CENTER-PIVOT FOLDING GLASS WALL SYSTEMS**



A unique solution with endless possibilities

Center Pivot Bifold Doors function just like our standard Folding Glass Walls, with the exception of how they connect to the head and sill. With the load being displaced at the head, the trolley and idler are connected at the center point of the panel as they glide and pivot along the track(s). This unit allows the user to split the difference of where the panels are stored in the open position.

FEATURES

OPERATION:

- Top load
- Endless configurations possible
- Swing door integration
- No corner post setup available

FRAMING:

- Aluminum or wood

- Frame widths: 3%", 27/₁₆", and 1%" (G3 only) Up to 3' x 12' panels and larger Standard, high performance and ADA compliant sills
- Matching sidelites and transoms
- LEED friendly system including recycled content

HARDWARE:

- Multiple handle styles and finishes
- Panic hardware and closer options available
- Roller assemblies designed to minimize and simplify panel maintenance
- Zero-maintenance extruded aluminum hinges with stainless steel pins
- Custom manufactured pulls and locks
- Closers (overhead)

GLAZING:

 Designed to accommodate almost any glazing infill including glass, acrylic, polycarbonate and solid panels, from 3/6" to 19/6"

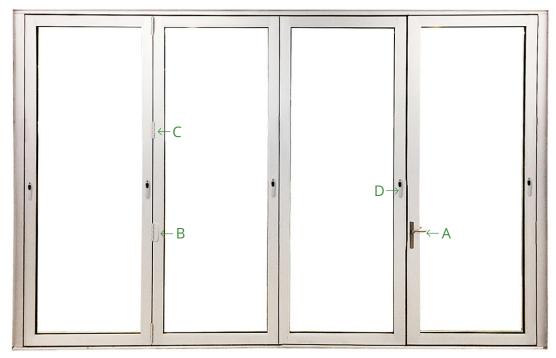
FINISHES:

- · Standard AAMA 2603 paint finishes: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
- AAMA 611 Class I anodized finishes: Clear, Dark Bronze
- Standard AAMA 2605 powder coat finishes: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
- Premium AAMA powder coat finishes
- Custom finishes:
 - Fluoropolymer (50% or 70%): AAMA 2605
 - Faux wood (Decoral)
 - Dual finish interior/exterior applications •

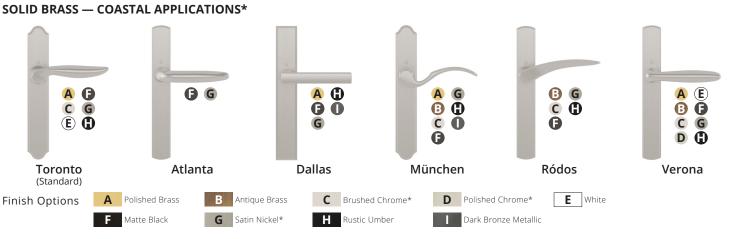
OPTIONS:

- Wood veneer or metal cladding
- Framed and cartridge retractable screen options
- Manufacturer-installed sill drain tubes, if required Mullions, decorative muntins, simulated divided lites (SDLs),
- interior and exterior grids

HARDWARE



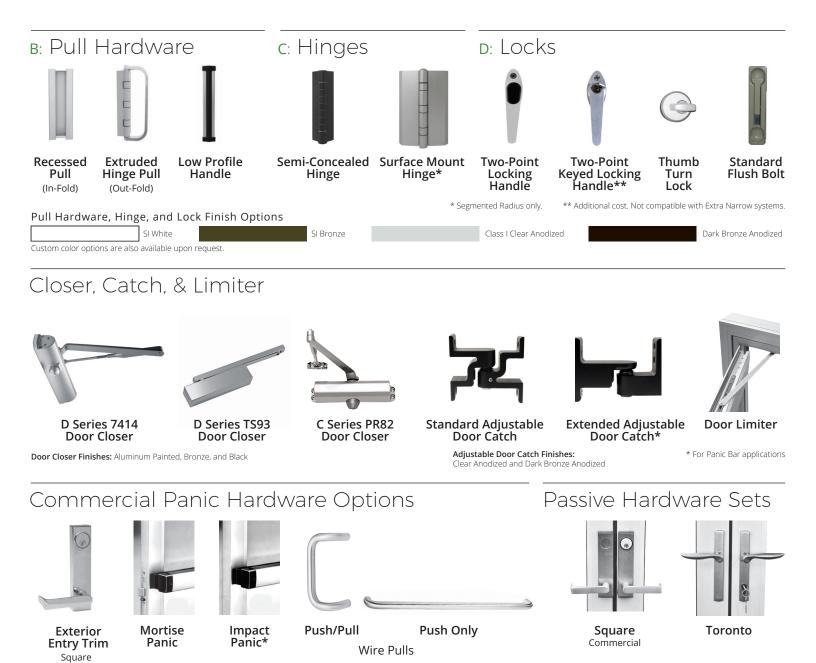
A: Handles



*Coastal applications are only available with select finish options.



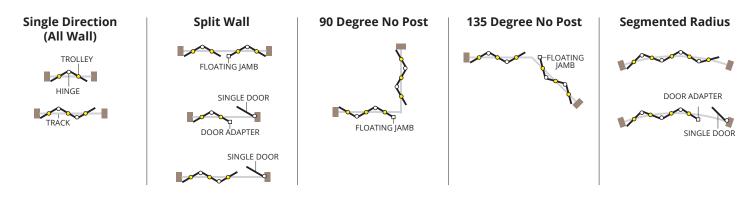
Additional handle styles, colors, and back plate options available upon request. Non-standard handle options may increase lead times and/or cost. All handles available with thumbturn interior lock with lever exterior, lever interior and exterior, and thumbturn interior lock with keyed exterior options.



* G2 only. Concealed vertical rod.

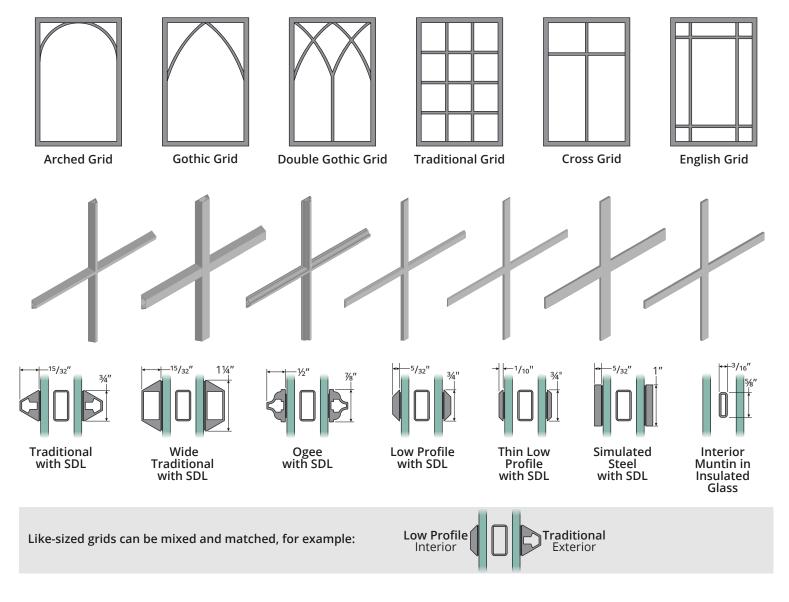
Please Note: All hardware is subject to vendor availability. Custom finishes may be available upon request at additional lead time and/or cost. Solar Innovations® reserves the right to discontinue any hardware option at any time. Please be sure to visit solarinnovations.com for additional product information.

CONFIGURATIONS/OPERATION EXAMPLES



Custom configurations available upon request.

GRID OPTIONS



| FINISH | OPTIONS | \sim | | | | | | | |
|----------------------------|--|-----------------------|-------------------------|----------------------------|-----------------------------|-----------------------------|-----------------------------------|------------------------------|--|
| Paint AAMA 260 | 3 (5 year warranty). Finish | es available | while in stock. | | | | Anodized Addit | ional cost | |
| | | | | | | | | | |
| SI Black | SI White | SI White SI Sandstone | | SI Natural Clay | SI Bronze | SI Hartford Green | Class I Clear Anodized | Dark Bronze Anodized | |
| Powder Coat | t Solids standard - / | AMA 2605 (1 | 0 year; up to 20 ye | ar warranty). Scratch & fa | ade resistant; contain | s no VOCs.* | 1 | | |
| | | | | | | | | | |
| | Black White FRSL 11618 FRSL 83247 | | Sandstone FRSL 46647 | | Natural C FRSL 47591 | | 97138 | Hartford Green FRSL 32872 | |
| owder Coa | t Solids PREMIUM - | AAMA 2605 (1 | 0 year; up to 20 ye | ear warranty). Scratch & f | ade resistant; contair | s no VOCs.* | | | |
| | | | | | | | | | |
| Apollo White FRSL 82908 | te Bone White Ivory FRSL 82909 FRSL 46646 | | Seawolf FRSL 46645 | Fashion Gray FRSL 74652 | Colonial Gray FRSL 74653 | | e Bronze Burgun 46648 FRSL 624 | 96 Light Blue | |
| isit https://www | .ifscoatings.com/cont | ent/assets/ | Uploads/brochเ | ures/IFS-Architectural- | Digital-Color-Card. | odf for additional metallio | and anodic finishes | FRSL 21709 | |
| Metal Clad | STANDARD* (EXTERIOR (| DNLY) | Metal Clad | PREMIUM* | | | | | |
| | | | | | | | | | |
| Copper | r #4 Polished Stainless Steel | | | | nzink Gray** G | Rheinzink raphite Gray** | Brass | Bronze | |
| Decoral Fini | ishes (Powder C | coat)∗ | | | | | | | |
| Aged Dark C | Dak Aged Light (| Dak | American Douglas | American Maple | Cherry | Cherry w/Flame | Colony Maple | Dark Walnut | |
| Europe Cherry | | n | Knotty Pine | National Walnut | Oak | Oregon Douglas | Table Cherry | Teak | |
| Nood Vene | ering (Unfinishe | ed) standa | ARD* | | Wood Venee | ring (Unfinished) Pr | REMIUM* | | |
| | | | | | | | | | |
| Douglas Fir | White Oak | | Walnut | Mahogany | White Pir | ne Peca | n Pine | Cherry | |
| | ering is for interior ap | • | niiy. Avaliable o | n a miniteu basis due i | to vendor supply. | | | | |
| Lead times subject | . to availability. Speci | | | | | | | | |

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations* for samples. Product and finish options are subject to vendor availability. Solar Innovations* reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations* for details.

To find out more about the features and options of our folding glass walls, visit our website at solarinnovations.com/folding-glass-walls/ or contact one of our sales designers at 800 618 0669.



GLASS SPECIFICATIONS

| | Overall Unit Thickness | U-Value | R-Value | Solar Heat Gain Coefficient | Visible Light Transmission | Reflectance Out | Reflectance In | UV Transmittance | | |
|-------------------|---------------------------|---------------|---------|--------------------------------|-------------------------------|--------------------|-------------------|---------------------|--|--|
| MONOLITHIC | | | | | | | | | | |
| Clear | 1⁄4″ | 1.02 | 0.91 | 0.82 | 88% | 8% | 8% | 62% | | |
| DOUBLE GLAZED O | utside Lite/Insi | de Lite | | | | | | | | |
| Clear/Clear | 1" | 0.46 | 2.17 | 0.78 | 82% | 15% | 15% | 58% | | |
| 180/Clear | 1" | 0.26 | 3.85 | 0.64 | 79% | 15% | 15% | 29% | | |
| 272/Clear | 1" | 0.25 | 4.00 | 0.41 | 72% | 11% | 12% | 16% | | |
| 366/Clear | 1" | 0.24 | 4.17 | 0.27 | 65% | 11% | 12% | 5% | | |
| 340/Clear | 1" | 0.25 | 4.00 | 0.18 | 39% | 11% | 13% | 2% | | |
| 180/i89 | 1" | 0.21 | 4.76 | 0.62 | 77% | 15% | 14% | 27% | | |
| 272/i89 | 1" | 0.20 | 5.00 | 0.41 | 70% | 11% | 11% | 16% | | |
| 366/i89 | 1" | 0.20 | 5.00 | 0.27 | 63% | 11% | 11% | 5% | | |
| 340/i89 | 1" | 0.20 | 5.00 | 0.17 | 38% | 11% | 12% | 2% | | |
| Gray/Clear | 1" | 0.45 | 2.22 | 0.60 | 57% | 9% | 13% | 32% | | |
| Gray/180 | 1" | 0.26 | 3.85 | 0.49 | 53% | 9% | 14% | 17% | | |
| Gray/272 | 1" | 0.25 | 4.00 | 0.38 | 50% | 8% | 9% | 10% | | |
| Bronze/Clear | 1" | 0.45 | 2.22 | 0.62 | 61% | 10% | 10% 13% | | | |
| Bronze/180 | 1" | 0.26 | 3.85 | 0.61 | 59% | 10% | 14% | 17% | | |
| Bronze/272 | 1" | 0.25 | 4.00 | 0.39 | 54% | 8% | 10% | 10% | | |
| SolarBan 60/Clear | 1″ | 0.24 | - | 0.39 | 70% | 11% | 12% | 20% | | |
| SolarBan 70/Clear | 1″ | 0.24 | - | 0.27 | 64% | 14% | 13% | 6% | | |
| SolarBan 90/Clear | 1″ | 0.24 | - | 0.23 | 51% | 12% | 19% | 8% | | |
| TRIPLE GLAZED Ou | tside Lite/Middl | e Lite/Inside | e Lite | | | | | | | |
| 180/Clear/180 | 11⁄8" | 0.15 | 6.67 | 0.56 | 70% | 20% | 20% | 13% | | |
| 272/Clear/180 | 11⁄8" | 0.15 | 6.67 | 0.37 | 63% | 15% | 18% | 8% | | |
| 366/Clear/180 | 11⁄8" | 0.15 | 6.67 | 0.25 | 57% | 14% | 18% | 2% | | |
| 340/Clear/180 | 11⁄8" | 0.15 | 6.67 | 0.16 | 34% | 13% | 19% | 1% | | |

solarinnovations.com | 800 618 0669 | 31 Roberts Road, Pine Grove, PA 17963 | Rev 3.27.24

SILL COMPARISONS

| Folding Glass Wall Sill Type | | Application | Top Load | Bottom Load | Recessed | Surface Mount | ADA Compliant | Water Performance | Max. Panel Height | Max. Frame Width | Max. Header Deflection |
|------------------------------|---------------------------|-------------------------|-------------|----------------|----------|------------------|------------------------|----------------------|-------------------------|------------------------|--------------------------------|
| G2 System | | | | | | | | | | | |
| | G2 Recessed with Ramps | Interior or Exterior | Yes | No | Yes | No | Yes, with Sill Fill | Limited* | Varies | Varies | ³ / ₁₆ ″ |
| | G2 Recessed Flush | Interior or Exterior | Yes | No | Yes | Yes | Yes, with Sill Fill | Limited* | Varies | Varies | ³ / ₁₆ " |
| G3 System | | | | | | | | | | | |
| | G3 Recessed with Ramps | Interior or Exterior | Yes | No | Yes | No | Yes, with Sill Fill | Limited* | Varies | Varies | ³ / ₁₆ ″ |
| | G3 Recessed Flush | Interior or Exterior | Yes | No | Yes | Yes | Yes, with Sill Fill | Limited* | Varies | Varies | ³ / ₁₆ " |
| | G3 Stepped with Ramps | Interior or Exterior | Yes | No | Yes | No | Yes | Limited* | Varies | Varies | ³ / ₁₆ ″ |
| Both G2 & G3 Systems | Both G2 & G3 Systems | | | | | | | | | | |
| | Recessed Flush Hat | Interior or Exterior | Yes | No | Yes | No | Yes, with Sill Fill | Limited* | 10' 6" | Varies | ³ / ₁₆ ″ |
| | ADA Recessed Flush Hat | Interior or Exterior | Yes | No | Yes | No | Yes | Limited* | 10′ | Varies | ³ / ₁₆ " |
| | Surface Mount | Interior or Exterior | Yes | No | No | Yes | No | Limited* | 10' 6" | Varies | ³ / ₁₆ ″ |
| | ADA Surface Mount | Interior or Exterior | Yes | No | No | Yes | Yes | Limited* | 10' 6" | Varies | ³ / ₁₆ " |
| | Thermal ADA | Interior or Exterior | Yes | No | No | Yes | Yes | Limited* | 8′ | 16' | ³ / ₃₂ " |
| 10_ | Recessed Thermal ADA | Interior or Exterior | Yes | No | Yes | No | Yes | Limited* | 10′ | Varies | 1⁄4″ |

*Limited air and water performance similar to a commercial door

G2 FOLDING GLASS WALLS



G2 Thermal System

G2 Aluminum Folding Glass Wall Systems are a great way to open your environment to the outdoors. The frame uses a thermal strut system that separates the interior metal from the exterior metal. By including a thermal break, the temperature transfer between the outdoors and indoors is minimized.

The frames are available in two vertical stile widths: narrow and standard. The widths can be combined over multiple units for a unique style or kept consistent throughout. This flexibility allows multiple sightline and bottom rail configurations that can be retrofitted to match an existing opening or accommodate specific structural requirements.

G2 Non-Thermal System

G2 Non-Thermal Aluminum Folding Glass Wall Systems are ideal for mild climates and indoor uses. This system is popular for conference rooms, interior commercial entryways, and classrooms, as well as residential and commercial room dividers. Frames are available in two vertical stile widths: narrow and standard. These can be combined over multiple units for a unique style or kept consistent throughout.

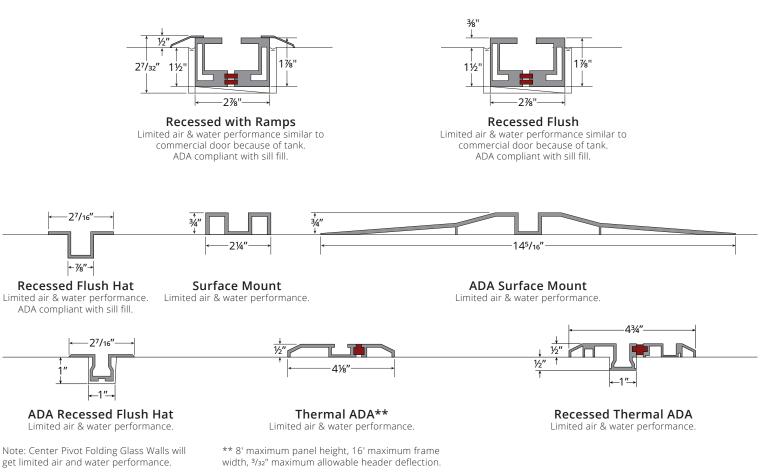
Panels

- Minimum panel size: 18" wide; smaller panels may be available upon request
- Panel size up to 3' x 10'; larger panel options may be available depending on application

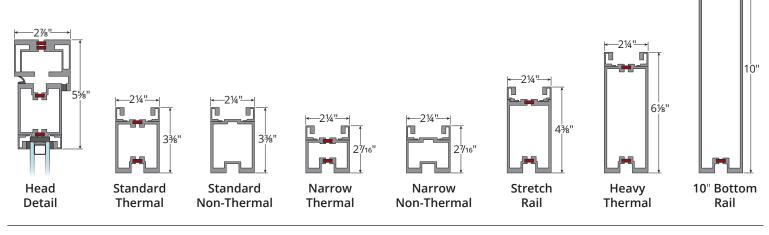
Glazing

 Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ³/16" to 11/4"

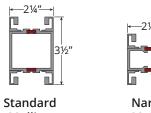
SILLS



VERTICAL & HORIZONTAL RAILS



MULLIONS (True Divided Lites)





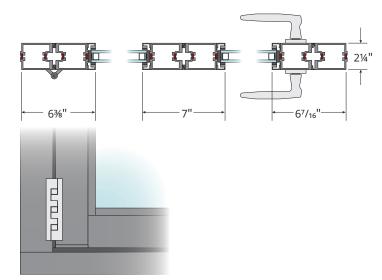
Mullion

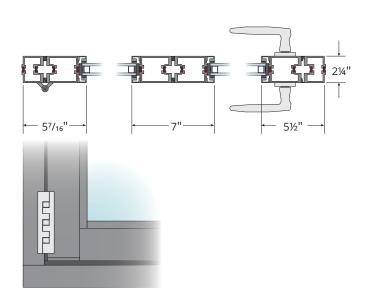
Narrow Mullion

Please note: All mullions offered by Solar Innovations® include thermal break, regardless of the system.

-21/4"---

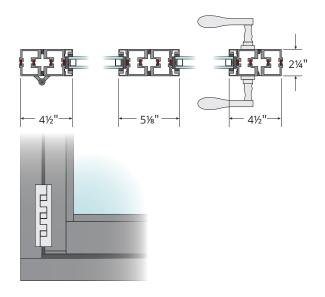
JAMB DETAILS





Regular G2 Jamb & Frame

Narrow G2 Jamb & Regular G2 Frame



Narrow G2 Jamb & Frame

Top and bottom horizontals unable to utilize narrow framing. Options dependent upon desired size and engineering requirements.

G3 FOLDING GLASS WALLS



G3 Thermal System

G3 Aluminum Folding Glass Wall Systems are designed for commercial and residential applications that require higher design pressures. This system has been designed to support larger glass sizes while maintaining the ease of operation as our G2 System. The G3 System offers exceptional air, water, structural, acoustical, and thermal performance using a thermal strut system that separates the interior metal from the exterior metal. By including this thermal break, the temperature transfer between the outdoors and indoors is minimized.

Frames are available in three vertical stile widths: standard, narrow, and xtra narrow. You can select a consistent vertical width or mix and match the three stile widths to create a truly unique design. This system was created with similar sightlines to the G2 Systems so that the two could be used together, if desired. The flexibility of both systems allows multiple sightline and bottom rail configurations that can be retrofitted to match an existing opening or accommodate specific structural requirements.

G3 Non-Thermal System

The G3 Non-Thermal System is ideal for applications that do not require thermal performance, including mild climates and indoor uses — this system is popular for interior entryways and room dividers.

G3 Marine Glazed System

Our G3 Extra Narrow Marine Glazed Folding Glass Wall System optimizes the view of the outdoors by minimizing the vertical stiles. It uses a patented design to combine vertical marine glazing with horizontal stop glazing in order to create a much narrower vertical frame than conventional stop glazed doors. The G3 Extra Narrow Marine Glazed System is the narrowest four-sided thermally broken glazed bi-fold door in the market.

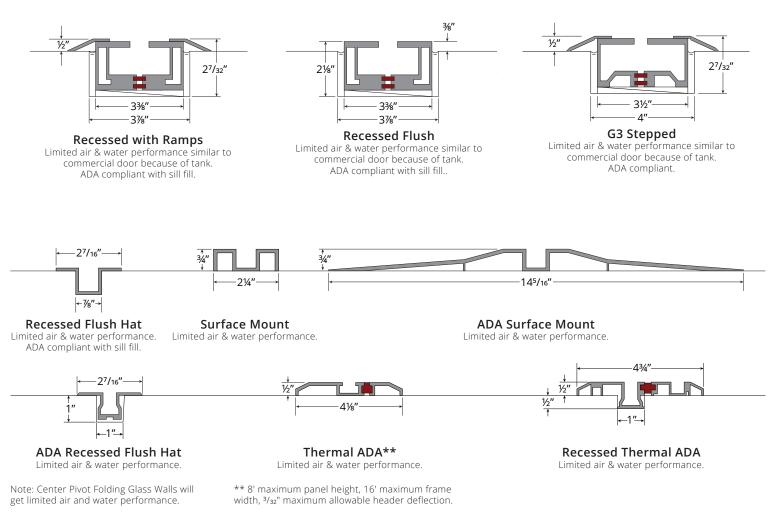


- Minimum panel width: 24"; smaller panels may be available based upon request
- Panel size up to 3' x 12'; larger panel options may be available depending on application

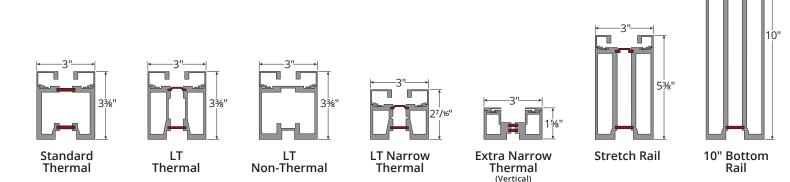
Glazing

 Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ¼" to 1%6"

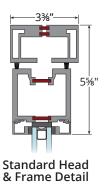
SILLS

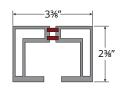


VERTICAL & HORIZONTAL RAILS



HEADS

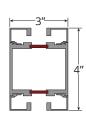




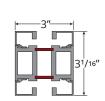
1½" Dual Wheel Head

MULLIONS (True Divided Lites)

Please note: All mullions offered by Solar Innovations[®] include thermal break, regardless of the system.



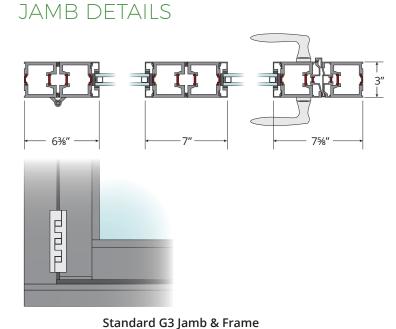
Standard Mullion

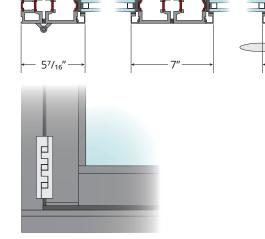


Narrow Mullion

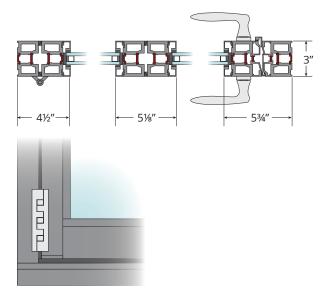
3'

6¹¹/₁₆"

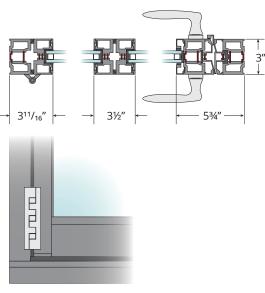




Narrow G3 Jamb & Standard G3 Frame



Narrow G3 Jamb & Frame



Extra Narrow Frame & LT Narrow Jamb

Top and bottom horizontals unable to utilize narrow or xtra narrow framing. Options dependent upon desired size and engineering requirements.