

Folding, Sliding, and Stacking Systems

1. Remove visible debris upon inspection.
2. Twice a year, clean frame and glass with non- abrasive glass cleaner. For infill other than glass, consult manufacturer — glass cleaners may damage surfaces.
3. Open dust resistant strikes on floor. Note sill systems should be cleaned annually and/or as buildup of debris is noticed.
4. All gaskets should be inspected annually; look for separation from frames and tightness of seals.
5. Inspect all sealant joints annually; look for separation and tightness of seals.
6. Inspect intersections against adjacent structures for movement annually. Verify that sealant and flashings maintain a complete seal.
7. Use only GE Silpruf sealant of matching color to replace failed sealant beads. Available from Solar Innovations, Inc. Pre-wipe are with isopropyl alcohol before allying new silicone.
8. Consult manufacturer should any touch up paint be required.
9. Consult manufacturer for any abnormalities in appearance or operation.
10. Operate the door several times, noting any rough spots or sticking points during operation. Consult manufacturer if any such issues are found.
11. Silicone spray or white lithium grease should be applied to hardware and trollies annually.
12. During visual inspection note any irregular wearing of hardware (including hinges, trollies, and wheels). Replacements will be necessary if the worn part is affecting product performance or operation.
13. In areas of extremely high use or high debris areas, inspection of the track system should be monthly.



Note: Severe environmental conditions (including, but not limited to, saltwater, chemical exposure and sand) will result in parts having a shorter life cycle. **Please note that Solar Innovations, Inc. provides individualized warranties depending upon the specific scope on the project. Extended warranties may be available, depending on the supplier and the application. Please contact your Solar Representative for additional information regarding our warranties. As warranties can vary depending on vendor/supplier, finished photos are required to validate a project's warranty.